

Work Order ID 82785

82785

Page 1

April-10-12 7:53:49 AM

Item ID: D3759-1

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bushing

Start Date: 10/04/2012 Start Qty: 200.00

200

Cust Item ID:

Required Date: 16/04/2012 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/04/10*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00

100

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL
Turn per Folio FA727 and Dwg D3759

DO NOT Deburr ENDS

MLJ *12/04/17* *205* *φ*

110

0.00

QC2- Inspect parts off machine FAI/FAIB

110

QC

Memo

0.00

Quality Control

MLJ *12/04/17* *205* *φ*

120

0.00

QC8- Inspect parts - second check

120

QC

Memo

0.00

Quality Control

MLJ *12/4/17* *205* *φ*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 82785

82785

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April-10-12 7:53:50 AM

Item ID: D3759-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Bushing

Stop ***NS2***

Start Date: 10/04/2012 Start Qty: 200.00

200

Cust Item ID:

Required Date: 16/04/2012 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/04/12
205

12/4/12

12/04/12

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Picklist Print

April-10-12 7:53:54 AM

Page 1

Work Order ID: 82785

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Parent Item: D3759-1

D3759-1

Parent Item Name: Bushing

Start Date: 10/04/2012

Required Date: 16/04/2012

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	13.7510	0.0725	15.26316			

M304R0 375

304 ROUND BAR 0.375

**

Location

Loc Qty

Loc Code

MAT029

13.751

119346

1.564

120204

12.187

4.833

on 12/04/12

M121380 X 10.4

15.273

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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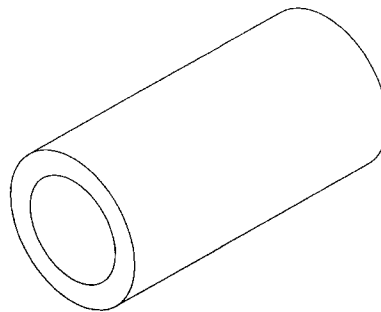
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D3759-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 82785 MJS
12/04/10

RELEASED
12/05/10 MJS

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED	ME	DRAWING NO.	REV. A		
MFG. APPR.	ME	D3759	SHEET 1 OF 2		
APPROVED	ME	TITLE	SCALE		
DE APPR.	#	BUSHING	NTS		
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W/O:		WORK ORDER CHANGES					
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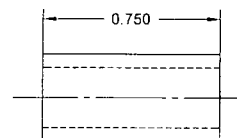
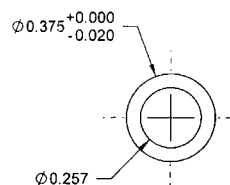
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D3759-1 BUSHING

11-08-03-12-14

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AK	DRAWING NO. D3759	REV. A
MFG. APPR.	AK	SHEET 2 OF 2	
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